

## TECHNICAL DATA SHEET

### HI-TACK GASKET SPRAY PART NO. 49358

#### PHYSICAL PROPERTIES

Physical State.....	Aerosol
Color/Appearance .....	Red liquid
Odor.....	Pungent Solvent odor
Specific Gravity.....	0.92
Boiling/Cond. Point .....	>100°F
Solubility.....	Insoluble in water
Evaporation Rate .....	<1.00 (BuAc=1)
Percent Volatile .....	44.5%
NFPA Flammability Rating.....	4*
*Highly Flammable	

#### DESCRIPTION

*Dynatex® Hi-Tack Gasket Spray* dries quickly to a highly tacky film. This product was specifically designed to hold the heaviest gaskets in place during assembly.

#### FEATURES

- Dries fast to a highly tacky, elastomeric film
- Oxygen sensor safe
- Highly resistant to automotive fuels and oils
- Remains tacky indefinitely – can be applied in advance for convenience in assembly
- Temperature range -65°F to 450°F
- Tested in accordance to 75/324/EEC Directive 6.1

#### TYPICAL APPLICATIONS

Bond and seal any type of cut gasket including:

- Rubber
- Felt
- Cork
- Paper
- Metal



#### DIRECTIONS FOR USE:

1. Provide adequate ventilation.
2. Surfaces should be free of oil, dirt and grease.
3. Mask areas that should not be coated.
4. Shake can with ball agitator for one minute. For best results, aerosol can should be at room temperature before spraying.
5. Holding can 8 to 10 inches from the surface to be coated, with can in upright position, press the nozzle and spray the product uniformly. Apply to flange surfaces and both sides of the gasket and the bolt threads. Avoid overspray. For best coverage, 2 to 3 light coats are required.
6. Wait for the solvent to evaporate before assembly. The product can be applied in advance and still remain tacky when assembled.

## FOR CLEANUP

1. Turn can upside-down and spray to clear nozzle.
2. Clean hands with *Dynatex*<sup>®</sup> Abrasive Wipes, P/N 53104.

## GENERAL INFORMATION

**This product is not recommended for use in pure oxygen environments and/or oxygen rich systems and should not be selected for use with chlorine or other strong oxidizing materials.**

**For safe handling information on this product, consult the Material Safety Data Sheet.**

## STORAGE AND SHELF LIFE

*Dynatex*<sup>®</sup> *Hi-Tack Gasket Spray* should ideally be stored in a cool, dry location in unopened containers at a temperature between 46°F (8°C) to 82°F (28°C) unless otherwise labeled. DO NOT store within 1 meter (4 feet) of roofline of the warehouse or storage building. Store in accordance with NFPA 30B for level 3 aerosol. *Dynatex*<sup>®</sup> *Hi-Tack Gasket Spray* has a shelf life of 12 months from date of shipment

Contents under pressure. Do not smoke while using or use near open flame. Container may explode if heated in any manner. Protect from sunlight and do not expose to temperatures exceeding 122°F (50°C). Do not pierce or burn container, even after use. Do not spray on a naked flame and any incandescent material. **DO NOT SMOKE WHILE USING THIS PRODUCT.**

## TRANSPORTATION INFORMATION

### DOT Road Shipment Information

DOT Classification ..... Hazardous  
DOT Description .. Consumer Commodity ORM-D  
UN Number ..... UN1950  
Hazard Class..... 2.1  
Packing Group ..... N/A

## USERS PLEASE READ

The information and data contained herein is believed to be accurate and reliable; however, it is the user's responsibility to determine suitability of use. Since the supplier cannot know all the uses, or the conditions of use to which these products may be exposed, no warranties concerning the fitness or suitability for a particular use or purpose are made.

It is the user's responsibility to thoroughly test any proposed use of our products and independently conclude satisfactory performance in the application.

Likewise, if the application, product specifications or manner in which our products are used requires government approval or clearance, it is the sole responsibility of the user to obtain sure authorization.

**Non-warranty:** Because the storage, handling and application of the material is beyond Dynatex control, we can accept no liability for the results obtained. Dynatex sole limited warranty is the product meets the manufacturing specifications in effect at time of shipment. There is no warranty of merchantability or fitness for use, nor any other express or implied warranty. Dynatex will not be liable for incidental or consequential damages of any kind. The exclusive remedy for breach of such limited warranty is a refund of purchase price or replacement of any product shown to be other than as warranted.

Suggestions of uses should not be taken as inducements to infringe any patents.

**Dynatex**<sup>®</sup> *A division of Soudal Accumetric*

*Dynatex*  
350 Ring Road  
Elizabethtown  
Kentucky 42701 USA  
(800) 999-2937  
TEL (270) 769-5557  
FAX (270) 769-6418  
*Outside U.S.*  
TEL +1(270) 769-5557  
FAX +1(270) 769-6418

*Accumetric Asia Pacific, LTD*  
18 Kitpanit Bldg. 5<sup>th</sup> Floor  
#502 Patpong Road  
Suriyawong, Bangrak  
Bangkok, 10500 Thailand  
TEL (662) 634-3060  
FAX (662) 634-3066

Email: [sales@dynatexinc.com](mailto:sales@dynatexinc.com)  
Website: [www.dynatexinc.com](http://www.dynatexinc.com)